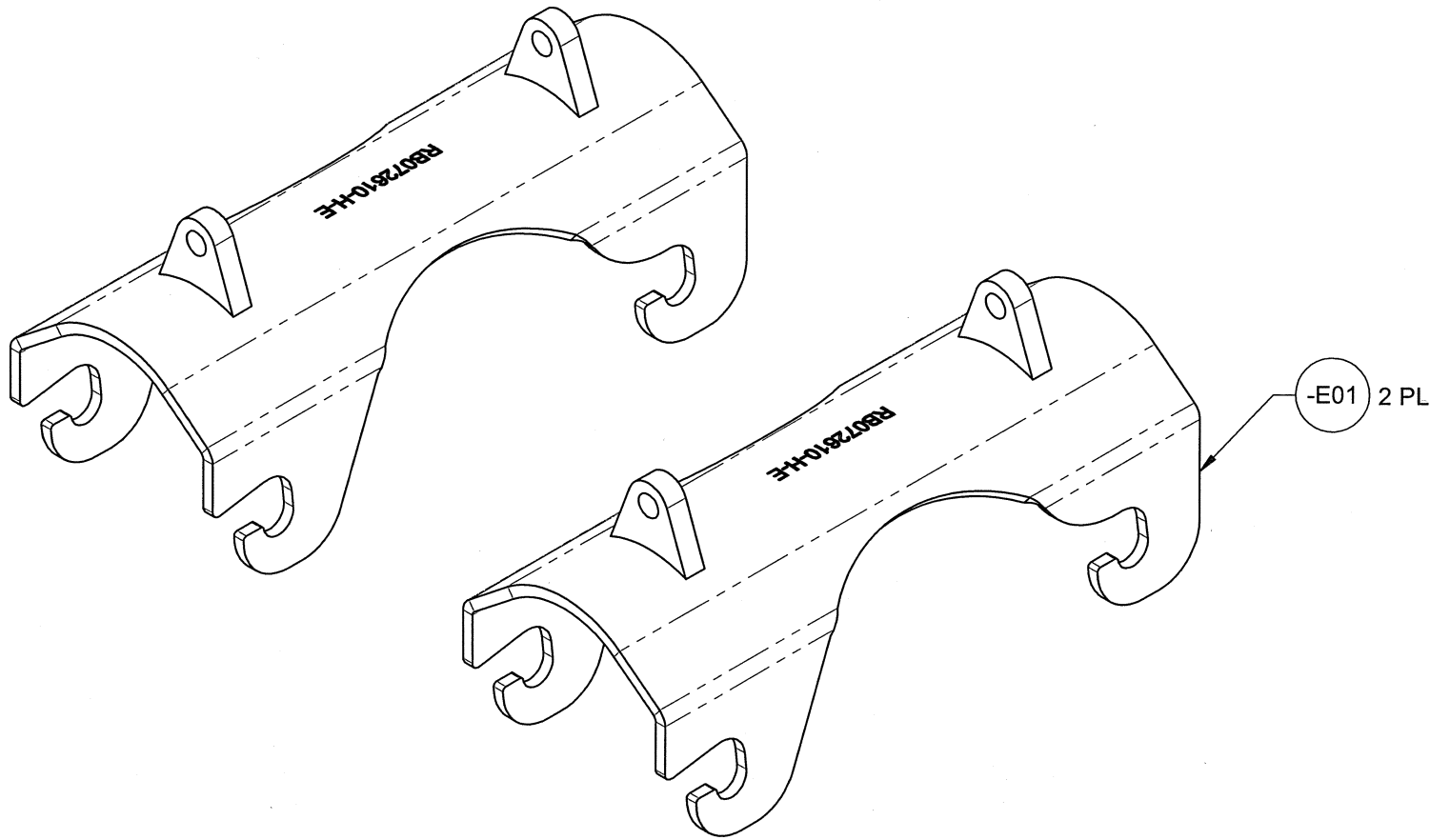



ITEM #	QTY	PART #	PART TITLE
-E01	2	RB072610-H-E01	WELDMENT



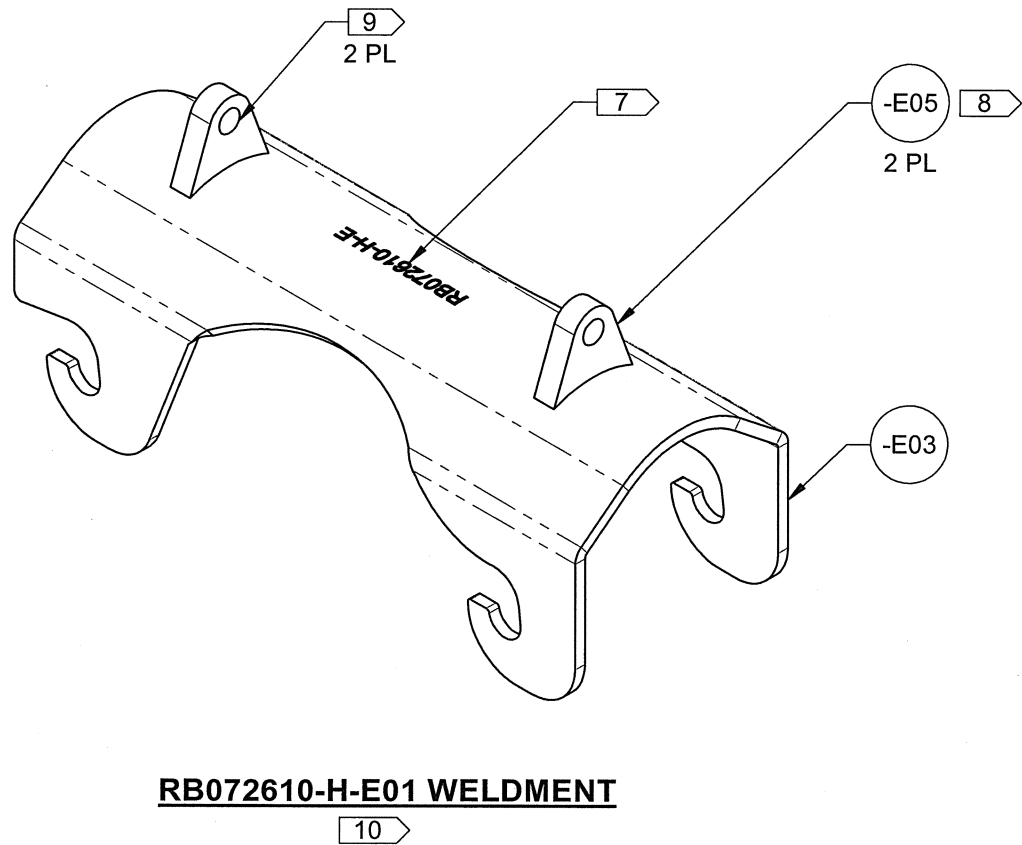
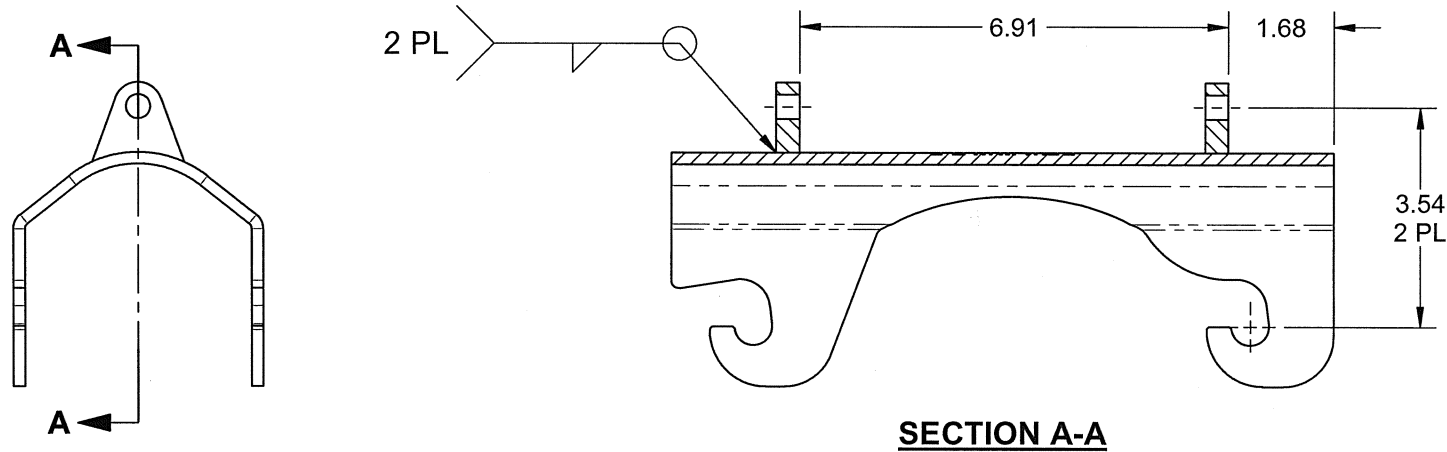
RB072610-H-E SKID TUBE ATTACHMENT

7

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	SEE PREVIOUS REVISION FOR MORE INFORMATION		19-838	KPT
	UPDATED DRAWING TEMPLATE			
	<p>-E03 REMOVED ORDINATE DIMENSIONS AND SHEET METAL BEND NOTES. REMOVED 2X R2.89, 81°, 2X R.13, 8X R.06, 4X R.91, 4X R.80, 2X R1.63, 4X R.48, 4.86, 10.65, 2X R.48, 2X 21°, R.13, 4X R.06, 2X R.91, R1.63, 2X R.80, 2X 6°, 2X R.30, .80, 1.13, 1.33, 1.54, AND 0.19 DIMS. DIM WAS 2X 21° IS 20.9° 2 PL. DIM WAS 2X 6° IS 6.4° 2 PL. DIM WAS 9.72 IS 9.72 2 PL. GD&T PARALLELISM TOLERANCE WAS .03 IS 0.01. ADDED 7.78 2 PL, 4.46 REF, 1.33, 8.00, 10.65, 2.59 2 PL, 52.0° 2 PL, AND 18.0° DIMS.</p> <p>-E05 DIM WAS 1.29 IS 1.29 REF. DIM WAS Ø.387 IS Ø0.391 THRU. DIM WAS 1.48 IS 1.48 REF</p>			
REV.	DESCRIPTION		ECN #	BY
DESIGN		KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		KPT		
CHECKED		PM	REV. C	
MFG. APPR.		DP	SHEET 1 OF 4	
APPROVED			SCALE NTS	
DATE		2019-09-23	TITLE SKID TUBE ATTACHMENT	
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ITEM #	QTY	PART #	PART TITLE
-E03	1	RB072610-H-E03	BODY
-E05	2	RB072610-H-E05	TAB



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: INK STAMP T/N, "RB072610-H-E", PER QSI 044, AS SHOWN
 - 7) ASSEMBLE AS SHOWN
 - 8) ALIGN HOLES OF ITEM -E05 USING RB072610-H-EF FIXTURE
 - 9) MASK HOLES PRIOR TO POWDER COAT
 - 10) APPLY RUST INHIBITOR LPS 3 ON ALL BARE SURFACES AFTER POWDERCOAT, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. C
MFG. APPR.	DP	RB072610-H-E	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DATE 2019-09-23		SKID TUBE ATTACHMENT	NTS
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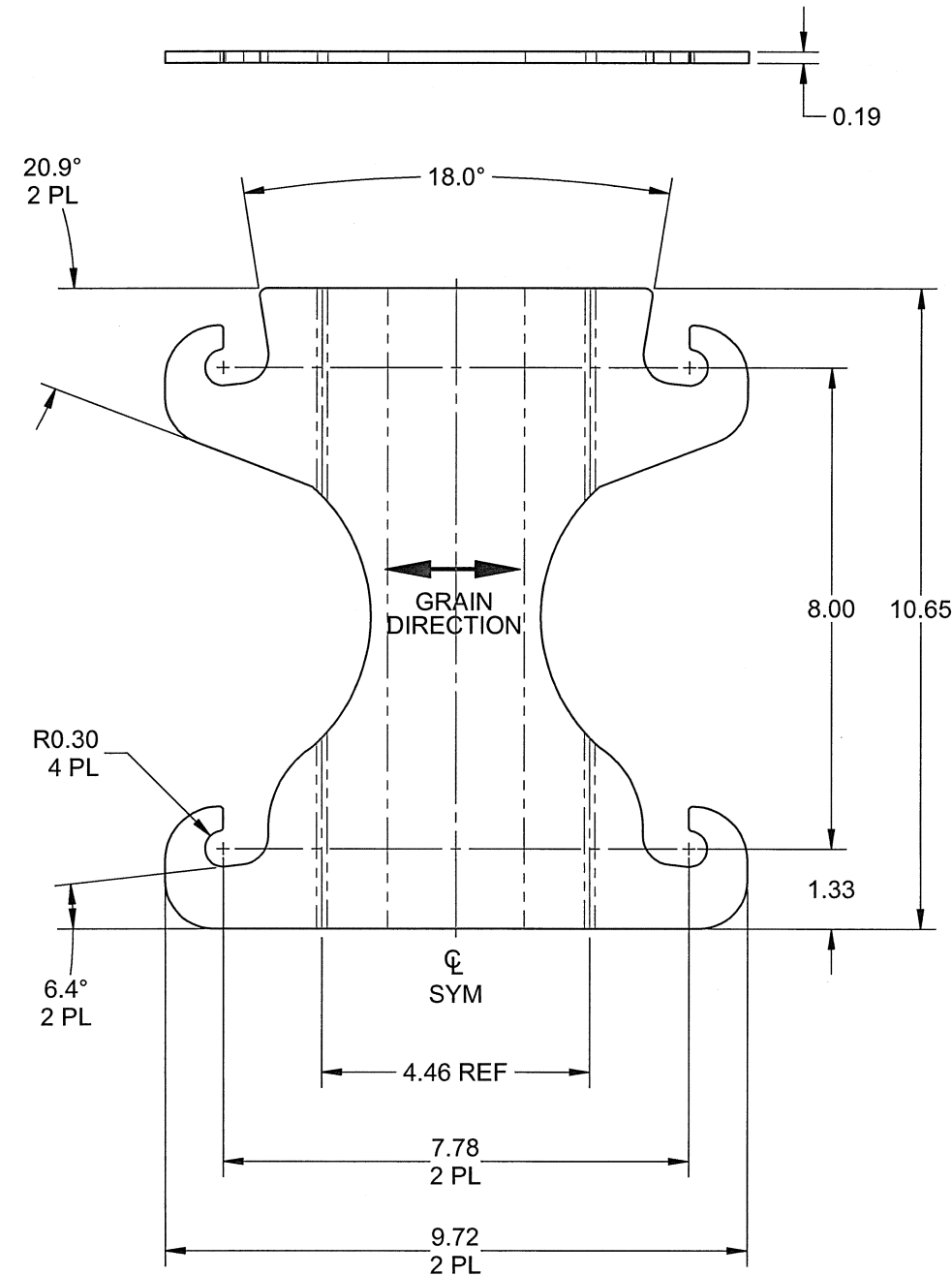
8 7 6 5 4 3 2 1

D

C

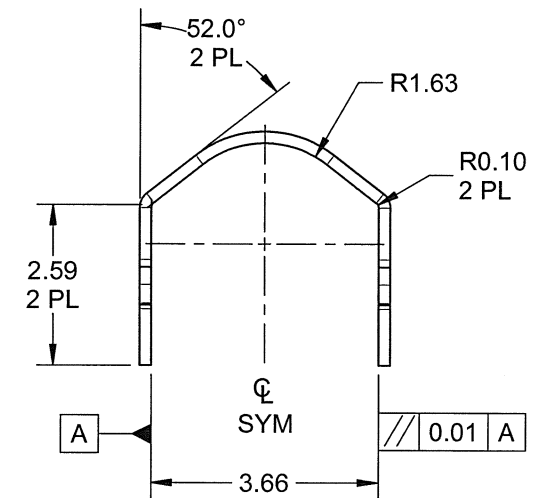
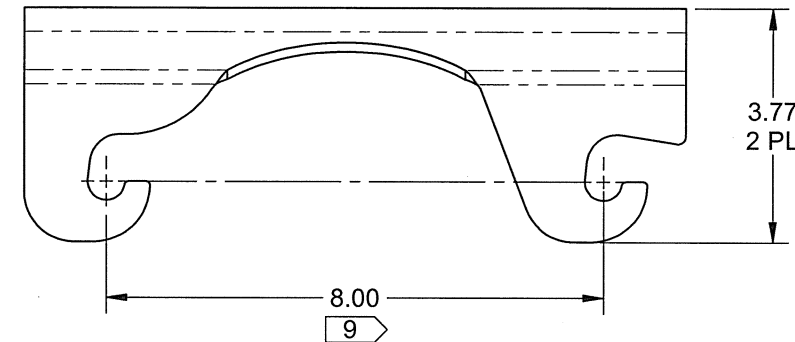
B

A



RB072610-H-E03F FLAT PATTERN

8



RB072610-H-E03 BODY
MAKE FROM RB072610-H-E03F

NOTES:

- 1) MATERIAL: 1018/1020/1025 CR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB072610-H-E03F REV. C.DXF
- 9) USE RB072610-H-EF FIXTURE TO ALIGN WHEN BENDING

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. C
MFG. APPR.	DP	RB072610-H-E	SHEET 3 OF 4
APPROVED		TITLE	SCALE
		SKID TUBE ATTACHMENT	NTS
DATE	2019-09-23	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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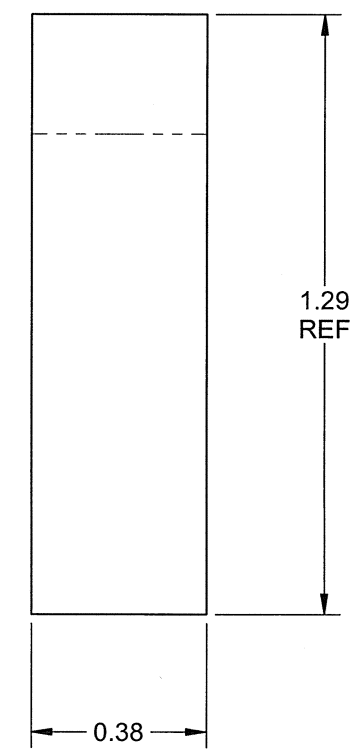
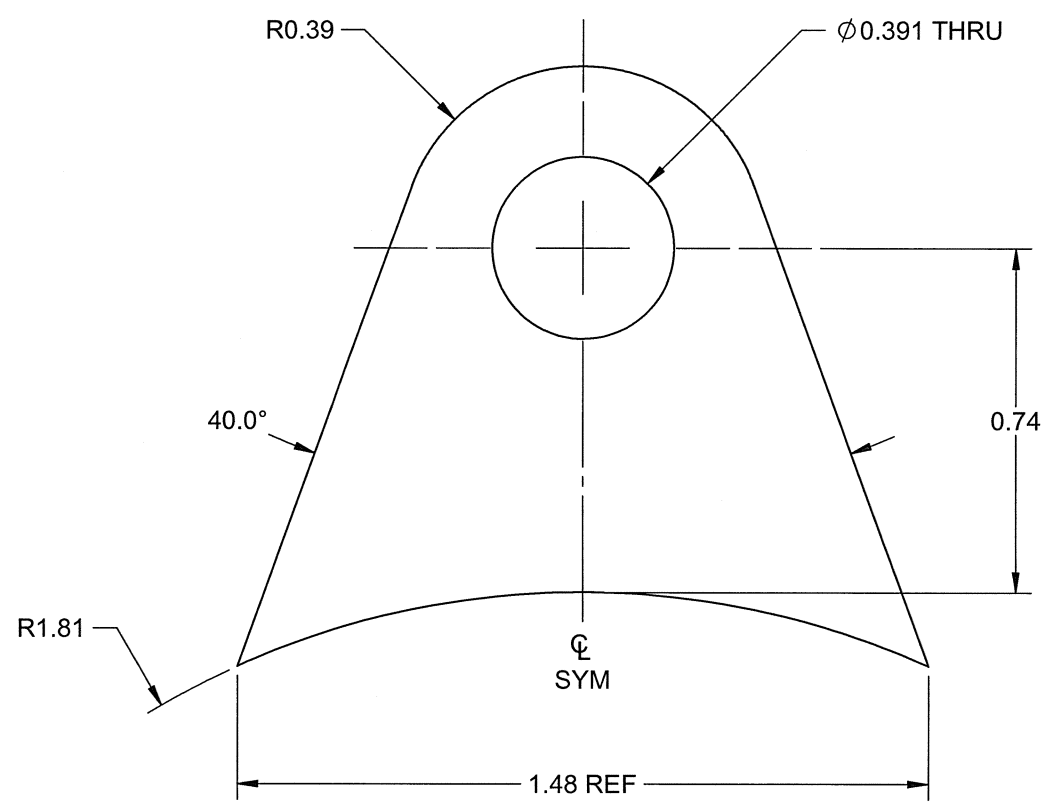
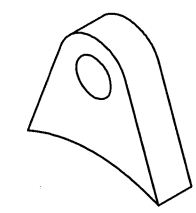
8 7 6 5 4 3 2 1

D

C

B

A



RB072610-H-E05 TAB

- NOTES:
- 1) MATERIAL: 1018/1020/1025 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	PM	TOOL PART #	REV. C
MFG. APPR.	DP	RB072610-H-E	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DATE 2019-09-23		SKID TUBE ATTACHMENT	NTS
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8 7 6 5 4 3 2 1